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Hydrothermal synthesis of $MgCO₃$ and its optical properties

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A B S T R A C T

Well-crystallized magnesium carbonate micro-particles were successfully synthesized by a simple hydrothermal method. The structure of the as-synthesized products was characterized by X-ray diffraction (XRD), which is in good agreement with hexagonal rhomb-centered MgCO₃. Field emission scanning electron microscopy (FE-SEM) characterization indicates that the as-synthesized MgCO₃ micro-particles are of mean size about 30 μ m. The photoluminescence properties of the as-synthesized MgCO₃ were measured at room temperature, which shows wide emissions with three emission centers ranging from violet to red. The violet emission center locates at 425 nm, the green emission center locates at 550 nm, and the red emission center locates at 698 nm.

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1. Introduction

Magnesium carbonate ($MgCO₃$) has attracted much attention for many years due to its wide applications in diverse areas such as rubber industry, medicine, thermal insulating fillers, active starting materials of magnesia or carbon nanotubes, minerals, and seawater treatment [\[1–10\].](#page-2-0) Stimulated by those applications, different methods such as solid reaction, precipitation, and water bath were developed to synthesize MgCO₃ [\[11–13\].](#page-2-0) However, those researches have mainly focused on morphology controlled fabrication and growth process investigation. To the best of our knowledge, no research about the photoluminescence properties of MgCO₃ was reported by now. The main object of this paper is to develop a simple method to synthesize $MgCO₃$ and to research its photoluminescence properties.

2. Experimental

All the chemicals were analytical grade and purchased from Tianjing Chemical Reagents. In a typical process, 2.5 mmol hexamethylenetetramine, 2.5 mmol magnesium acetate, and 0.5 g sodium sulfate were dissolved in 30 ml distilled water. After stirring for 20 min, the obtained homogeneous solution was transferred into a 50 ml-teflonlined autoclave, distilled water was subsequently added to 80% of its capacity. The autoclave was at last sealed and placed in an oven, heated at 160 ◦C for 24 h. The precipitate was washed with distilled water and ethanol for 4 times at 6000 rpm for 5 min. Finally the resulting products were dried in an oven at 60 ◦C for 24 h. The structure and morphology of the products were characterized by X-ray powder diffraction (Rigaku RINT2400 with Cu K α radiation), field-emission scanning electron microscopy (FE-SEM S-4800, Hitachi), and micro-Raman spectrometer (Jobin Yvon LabRAM HR800 UV, YGA 532 nm). The UV–vis reflection spectrum was characterized by Ultraviolet–visible spectrophotometer (Shimadzu UV3600) using an integrating sphere. Room temperature PL was measured on micro-Raman spectrometer (Jobin Yvon LabRAM HR800 UV, He–Cd 325 nm).

3. Results and discussion

The typical X-ray diffraction pattern of the as-synthesized products is shown in [Fig.](#page-1-0) 1. All diffraction peaks can be indexed as the hexagonal phase of $MgCO₃$ with Rhomb-centered lattice constants $a = 0.4633$ nm, $c = 1.501$ nm, which is in good agreement with the JCPDS, No. 08-0479. Strong and sharp peaks suggest that the assynthesized products are well crystallized. The reactions during the hydrothermal process are likely to be as follows:

$$
CO_2 + H_2O \rightarrow CO_3^{2-} + 2H^+ \tag{3}
$$

$$
Mg^{2+} + CO_3{}^{2-} \rightarrow MgCO_3 \tag{4}
$$

[Fig.](#page-1-0) $2(a)$ shows a low magnification SEM image of MgCO₃ microparticles. It can be seen that the as-synthesized $MgCO₃$ consists of a large number of micro-particles with big size and a small quantity of particles with small size. The size of those particles ranges from hundreds of nanometers to tens of micrometers, and the mean size of those micro-particles is about 30 μ m. High magnification SEM image of the as-synthesized $MgCO₃$ is shown in [Fig.](#page-1-0) 2(b). It can be seen clearly that there are some small-sized particles on the surface of $MgCO₃$ micro-particles. The mean size of those small particles is

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Fig. 1. X-ray diffraction pattern of the as-synthesized products.

about 2 μ m, and the micro-particles are of smooth surfaces with size about 30 µm.

As shown in Fig. 3, Raman spectrum of $MgCO₃$ in the wavelength range of 150–1500 cm−¹ are dominated by the peaks located at 321, 476, 746, 899, and 1107 cm⁻¹, and these peaks are the vibration bands of MgCO₃. The peaks at 746 and 1107 cm⁻¹ are caused by the in-plane bending and symmetry-related stretching vibration, and the peak at 321 cm−¹ comes from librational motion of the carbonate groups relative to the divalent cation [\[9,13–15\].](#page-2-0) The weak peak at 476 cm−¹ comes from Mg–O vibration, whereas the weak peak at 899 cm $^{-1}$ originates from SO₄^{2–} [\[16,17\].](#page-2-0)

Fig. 4 displays the UV–vis reflection of the as-synthesized $MgCO₃$. The reflection spectrum of $MgCO₃$ shows a high reflection (>70%)in the region from 450 to 900 nm, and then fell sharply in the region from 300 to 450 nm due to the onset of fundamental absorption. The optical band gap energy (Eg) was estimated by the method proposed by Wood and Tauc [\[18\].](#page-2-0) According to these authors the optical band gap is associated with absorbance and photon energy by the following equation:

$h\nu\alpha \propto (h\nu - Eg)^2$

where α is the absorbance, h is the Planck constant, ν is the frequency, and Eg is the optical band gap. In this case, the Eg value of $MgCO₃$ powders is evaluated by extrapolating the linear portion of the curve $(\alpha h\nu)^{1/2}$ vs hv. The obtained results are shown in insert of Fig. 4, exhibiting an indirect band gap semiconductor with band gap value of 2.89 eV (429 nm). The band gap value evaluated from UV–vis reflection is smaller than that obtained from first principle calculation [\[19–21\].](#page-2-0) The divergence between these two methods is likely due to the size or morphology related surface defects.

Fig. 3. Raman spectrum of the as-synthesized MgCO₃.

Fig. 4. UV–vis reflection spectrum of MgCO₃. Insert shows the optical bandgap of MgCO₃.

[Fig.](#page-2-0) 5 shows the PL spectrum of $MgCO₃$ that measured at room temperature using an excitation wavelength of 325 nm. A wide range of visible light emission that ranges from violet to red can be found in the PL spectrum. There are three emission centers in visible light region, which consist of the violet emission center located at 425 nm, the green emission center located at 550 nm, and the red emission center located at 698 nm, respectively. Considering the band gap value of $MgCO₃$ (2.89 eV) that evaluated from UV-vis reflection spectrum, one can deduce that the violet emission cen-

Fig. 2. SEM images of MgCO₃ micro-particles with low (a) and high (b) magnification.

Fig. 5. PL spectrum of the as-synthesized MgCO₃ micro-particles.

ter of $MgCO₃$ located at 425 nm may be relevant to the electron transition from the conduction band to valence band of $MgCO₃$, which is in accordance with the indirect electronic band gap along Γ to M direction [19]. In addition, it has been well recognized that local defects such as atom vacancies or interstitials may induce new energy levels in the band gap $[22,23]$. MgCO₃ was fabricated in hydrothermal environment, defects such as O vacancies, Mg vacancies, or Mg interstitials can inevitably be formed. As the energy of the green and red emission centers (2.26 eV and 1.78 eV) are smaller than the band gap value evaluated from UV–vis reflection spectrum, it can be deduced that defects in $MgCO₃$ are due to the green and red emissions. The wide region of visible light emission of $MgCO₃$ endows it with promising application in optical field.

4. Conclusions

In conclusion, $MgCO₃$ micro-particles with mean size of about 30 $\,\rm \mu m$ were synthesized by a simple hydrothermal method. The structure and morphology of $MgCO₃$ micro-particles were characterized by X-ray diffraction, Raman spectrum, and field emission scanning electron microscopy. The photoluminescence properties of MgCO₃ micro-particles were characterized at room temperature, which shows wide region of visible light emission from violet to red. This wide region PL behavior endows it with potential applications in optical field.

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